



Safety Data Sheet

SDS No. 25A

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Part A for: EA-40; EpoxAcast[®] 650, 655, 690; EpoxAcoat[®] Red and Grey; EpoxAmite[®] 100; Free Form[®]; MetalSet[®] A4; MT-13[®]; PC-3[®] Series; Sonite[®] EG-2; Super Instant[®]; Tarbender[®]; XTC-3D[®]

General Use: Formulated Epoxy Resin

Manufacturer: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Phone (610) 252-5800, FAX (610) 252-6200

Emergency Contact: Chem-Tel
Domestic: 800-255-3924 International: 813-248-0585

Section 2 - Hazards Identification

Classification of the substance or mixture

Skin irritation – Category 2
Eye irritation – Category 2A
Skin sensitization – Category 1

GHS Label elements, including precautionary statements



Pictogram:

Signal word: Warning

Health Hazard:	H313	May be harmful in contact with skin
General Precautions:	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	P103	Read label before use.
Prevention Precautions:	P264	Wash with soap and water thoroughly after handling.
	P270	Do not eat, drink or smoke when using this product.
	P272	Contaminated work clothing should not be allowed out of the workplace.
	P280	Wear protective gloves/protective clothing/eye protection/face protection.
Response Precautions:	P302 + P352	IF ON SKIN: Wash with plenty of soap and water
	P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
	P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332 + P313

If skin irritation occurs: Get medical advice/attention.

P362 + P364

Take off contaminated clothing and wash it before reuse.

Hazards not otherwise classified (HNOC) or not covered by GHS - none

Section 3 - Composition / Information on Ingredients

The following ingredients are hazardous according to OSHA criteria:

CAS	Component	Concentration
25085-99-8	Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-polymers	15% - 100%

Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact: In case of skin contact, wash thoroughly with soap and water.

Ingestion: Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flammable Classification: Non-Flammable

Extinguishing Media: Water Fog, Dry Chemical, and Carbon Dioxide Foam

Unusual Fire or Explosion Hazards: None known.

Fire-Fighting Instructions: Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam.

Further information: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

Spill /Leak procedures: Only properly protected personnel should remain in the spill area; dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely.

Environmental precautions: No special environmental precautions required.

Section 7 - Handling and Storage

Handling Precautions: Use good general housekeeping procedures. Wash hands after use.

Storage Requirements: Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

Section 8 - Exposure Controls / Personal Protection

Respiratory Protection: Respiratory protection is not normally required when using this product with adequate ventilation. Should a respirator be needed, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with organic vapor cartridges.

Hand Protection: Handle with gloves. Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC. Gloves must be inspected prior to use. Use proper glove removal technique to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye Protection: Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment: Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

Appearance : viscous liquid

Odor/Threshold: Mild odor

pH: N.A. (non-aqueous)

Melting Point/Freezing Point: N.A.

Low/High Boiling Point: N.A.

Flash Point: >300 °F

Evaporation Rate: Not available

Flammability: f.p. at or above 200 °F

UEL/LEL: Not available

Vapor Pressure: None (Polymeric Resin)

Vapor Density (Air=1): None

Specific Gravity (H₂O=1, at 4 °C): 1.07

Water Solubility: Insoluble

Partition coefficient: Not available

Auto-ignition temperature: Not available

Decomposition temperature: Not available

Viscosity: 1000 – 2000 centipoise

% Volatile: Nil

Section 10 - Stability and Reactivity

Stability: These products are stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization cannot occur.

Chemical Incompatibilities: Strong bases, and acids.

Hazardous Decomposition Products: Thermal oxidative decomposition can produce carbon oxides and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

Skin Corrosion/Irritation: no data

Respiratory/Skin Sensitization: no data

Carcinogenicity: no data

Specific Target Organ Toxicity – Single Exposure: no data

Specific Target Organ Toxicity – Repeated Exposure: no data

Aspiration Hazard: no data

Chronic Exposure: no data

Potential Health Effects – Miscellaneous: no data

Serious Eye Damage/Irritation: no data

Germ Cell Mutagenicity: no data

Reproductive Toxicity: no data

Acute Toxicity: no data

Section 12 - Ecological Information

Toxicity: no data
Persistence and Degradability: no data
Bioaccumulative Potential: no data
Mobility in Soil: no data
Other Adverse Effects: no data

Section 13 - Disposal Considerations

Disposal: Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

Section 14 - Transport Information

DOT	IATA	IMDG
Not Regulated	Not Regulated	Not Regulated

Section 15 - Regulatory Information

TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory.

SARA 302 Components: No chemicals in this material are subject to reporting requirements of SARA Title III, Section 302

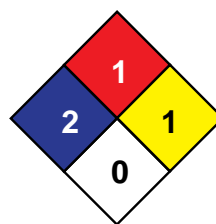
SARA 313 Components: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313

SARA 311/312 Hazards: Acute Health Hazard.

California Proposition 65: This product does not intentionally contain any chemicals which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

16 - Other Information

HMIS	
H	2
F	1
R	1



NFPA

Revision: 1
Date Prepared: April 30, 2015

Glossary: ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer: The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.



Safety Data Sheet

SDS No. 30B

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Part B for: EpoxAcoat® Red and Grey; Epsilon®; EpoxAmite® 101 Fast

General Use: Epoxy Curing Resin

Manufacturer: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062
Phone (610) 252-5800, FAX (610) 252-6200

Emergency Contact: Chem-Tel
Domestic: 800-255-3924 International: 813-248-0585

Section 2 - Hazards Identification

Classification of the substance or mixture

Acute toxicity, inhalation – Category 5

Skin irritation – Category 2

Eye irritation – Category 2



Pictogram(s):

Signal Word: Warning

GHS Label elements, including precautionary statements

Health Hazards:	H315	Causes skin irritation
	H319	Causes serious eye irritation.
	H333	May be harmful if inhaled.
General Precautions:	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	P103	Read label before use.
Prevention Precautions:	P264	Wash skin thoroughly after handling.
	P271	Use only outdoors or in a well-ventilated area.
Response Precautions:	P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
	P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
	P337 + P313	If eye irritation persists: Get medical advice/attention.
	P363	Wash contaminated clothing before reuse.
Storage Precautions:	P403 + P235	Store in a well-ventilated place. Keep cool.

Disposal P501 Dispose of contents/container according to local, state and federal laws.
Precautions:

Hazards not otherwise classified (HNOC) or not covered by GHS - none

Section 3 - Composition / Information on Ingredients

The following ingredients are hazardous according to OSHA criteria:

CAS	Component	Concentration
32610-77-8	TETA, reaction products with phenol/formaldehyde	>55%
112-24-3	Triethylenetetramine (TETA)	<20%
108-95-2	Phenol	15% - 20%

Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact: In case of skin contact, wash thoroughly with soap and water.

Ingestion: Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flammable Classification: Non-Flammable

Extinguishing Media: Water Fog, Dry Chemical, and Carbon Dioxide Foam

Unusual Fire or Explosion Hazards: None known.

Fire-Fighting Instructions: Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam.

Further information: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

Spill /Leak procedures: Only properly protected personnel should remain in the spill area; dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely.

Environmental precautions: Prevent further leakage or spillage.

Section 7 - Handling and Storage

Handling Precautions: Ensure good ventilation at the workplace. Use good general housekeeping procedures. Wash hands after use.

Storage Requirements: Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

Section 8 - Exposure Controls / Personal Protection

Respiratory Protection: Respiratory protection is not normally required when using this product with adequate ventilation. Should a respirator be needed, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with organic vapor cartridges.

Hand Protection: Wear chemical resistant liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection: Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment: Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

Appearance : amber liquid

Odor/Threshold: Mild phenolic odor

pH: 10

Melting Point/Freezing Point: N.A.

Low/High Boiling Point: >446 °F

Flash Point: 280 °F

Evaporation Rate: Not available

Flammability: f.p. at or above 200 °F

UEL/LEL: Not available

Vapor Pressure: < 1.0 mmHg @ 70 °F

Vapor Density (Air=1): >1

Specific Gravity (H₂O=1, at 4 °C): 1.08

Water Solubility: 0.25 g/l

Partition coefficient: Not available

Auto-ignition temperature: Not available

Decomposition temperature: Not available

Viscosity: Not available

% Volatile: Not available

Section 10 - Stability and Reactivity

Stability: These products are stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization cannot occur.

Chemical Incompatibilities: Strong bases, and acids.

Hazardous Decomposition Products: Thermal oxidative decomposition can produce carbon oxides and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

Skin Corrosion/Irritation: Causes skin irritation

Serious Eye Damage/Irritation: Causes serious eye irritation.

Respiratory/Skin Sensitization: no data

Germ Cell Mutagenicity: no data

Carcinogenicity: no data

Reproductive Toxicity: no data

Specific Target Organ Toxicity – Single Exposure: no data

Specific Target Organ Toxicity – Repeated Exposure: no data

Aspiration Hazard: no data

Acute Toxicity:

LD50, oral: >2,200 mg/kg (rat)

Inhalation: no data

LD50, dermal: > 1,000 mg/kg (Rabbit, calculation method)

Chronic Exposure: Absorption of phenolic solutions through the skin may be very rapid and can cause damage to the kidneys, liver, pancreas and spleen, and edema of the lungs.

Potential Health Effects – Miscellaneous: no data

Section 12 - Ecological Information

Toxicity: no data

Persistence and Degradability: no data

Bioaccumulative Potential: no data

Mobility in Soil: no data

Other Adverse Effects: no data

Section 13 - Disposal Considerations

Disposal: Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

Section 14 - Transport Information

DOT	IATA	IMDG
Not Regulated	Not Regulated	Not Regulated

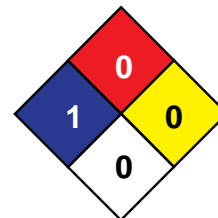
Section 15 - Regulatory Information

TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory.

California Proposition 65: This product does not intentionally contain any chemicals which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

16 - Other Information

HMIS	
H	1
F	0
R	0



NFPA

Revision: 4

Date Prepared: May 6, 2015

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