



## Safety Data Sheet

SDS No. 644A

## Section 1 - Identification

- 1.1 Product identifier:** Part A for Brush-On<sup>®</sup> 40, 50, 60; EZ-Mix<sup>®</sup> 40; Formlastic<sup>™</sup> 48; PMC<sup>®</sup> 121-30, PMC<sup>®</sup>-744, PMC<sup>®</sup>-746, PMC<sup>®</sup>-770, PMC<sup>®</sup>-790, PMC<sup>®</sup>-844; Renew<sup>™</sup> UR-40, UR-90; Reoflex<sup>®</sup> 20, 30, 40; UreCoat<sup>®</sup>; Urethane 4400; Vytaflex<sup>®</sup> 10, 20, 30, 40
- 1.2 General Use:** Polyurethane Elastomer
- 1.3 Manufacturer:** Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062  
Phone (610) 252-5800, FAX (610) 252-6200; SDS@Smooth-On.com
- 1.4 Emergency Contact:** Chem-Tel  
Domestic: 800-255-3924 International: 813-248-0585

## Section 2 – Hazard(s) Identification

- 2.1 Classification of the substance or mixture**  
Acute toxicity, oral-Category 4, H302  
Acute toxicity, dermal-Category 4, H312  
Acute toxicity, inhalation-Category 4, H332  
Skin irritation-Category 2, H315  
Eye irritation-Category 2A, H319  
Specific target organ toxicity-single exposure-Category 3 (respiratory), H335  
Carcinogenicity-Category 2, H351

- 2.2 GHS Label elements, including precautionary statements**  
**Hazard Pictogram(s):**



**Signal word:** Warning

**Health Hazards:**

- |                    |  |
|--------------------|--|
| H302 + H312 + H332 | Harmful if swallowed, in contact with skin or if inhaled |
| H315               | Causes skin irritation                                   |
| H319               | Causes serious eye irritation                            |
| H335               | May cause respiratory irritation                         |
| H351               | Suspected of causing cancer.                             |

**General Precautions:**

- |      |   |
|------|---|
| P101 | If medical advice is needed, have product container or label at hand. |
| P102 | Keep out of reach of children.  |
| P103 | Read label before use.  |

**Prevention Precautions:**

- |      |   |
|------|---|
| P202 | Do not handle until all safety precautions have been read and understood. |
| P261 | Avoid breathing dust/fume/gas/mist/vapors/spray.                          |
| P264 | Wash with soap and water thoroughly after handling.                       |
| P270 | Do not eat, drink or smoke when using this product.                       |
| P271 | Use only outdoors or in a well-ventilated area.                           |
| P280 | Wear protective gloves/protective clothing/eye protection/face            |

protection.

**Response Precautions:**

- P301 + P312 IF SWALLOWED: Call a POISON CENTRE/doctor/physician if you feel unwell.
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313 IF exposed or concerned: Get medical advice/ attention.
- P312 Call a POISON CENTRE/doctor/physician if you feel unwell.
- P330 Rinse mouth.
- P332 + P313 If skin irritation occurs: Get medical advice/attention.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P362 Take off contaminated clothing.

**Storage Precautions:**

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.

**Disposal Precautions:**

- P501 Dispose of contents/container according to local, state and federal laws.

**Hazards not otherwise classified (HNOC) or not covered by GHS** – This product is a lachrymator. This product contains a chemical known to be hazardous according to California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65). (See also Sections 3 and 15)

**Section 3 - Composition / Information on Ingredients**

**3.1 Substances**

The following ingredients are hazardous according to 2012 OSHA Regulation 29 CFR 1910.1200 criteria:

CAS	Component	Concentration
9057-91-4	Poly[oxy(methyl-1,2-ethanediyl)], $\alpha$ -hydro- $\Omega$ -hydroxy, polymer with 1,3 diisocyanatomethylbenzene	> 80%
584-84-9	Toluene-2,4-diisocyanate	< 1.0%
91-08-7	Toluene-2,6-disocyanate	<0.2%

**Section 4 - First Aid Measures**

**4.1 Description of first aid measures**

**Inhalation:** Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact:** Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact:** In case of skin contact, wash thoroughly with soap and water.

**Ingestion:** Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

Eczema, asthma, lung edema.

For TDI: In sensitized individuals, sensitization reactions may be elicited by structurally similar substances. Respiratory sensitization may result in allergic, asthma-like symptoms in the lower respiratory tract including wheezing, shortness of breath and difficulty breathing, the onset of which may be delayed. Repeated inhalation of high concentrations may cause lung damage, including reduced lung function, which may be permanent.

**4.3 After first aid, get appropriate in-plant, paramedic, or community medical support.**

### Section 5 - Fire-Fighting Measures

**5.1 Extinguishing Media:** Water Fog, Dry Chemical, and Carbon Dioxide Foam

**5.2 Special hazards arising from the substance or mixture:** None known.

**5.3 Advice for firefighters:** Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

### Section 6 - Accidental Release Measures

**6.1 Personal precautions, protective equipment and emergency procedures:** Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

**6.2 Environmental precautions:** No special environmental precautions required.

**6.3 Methods and material for containment and cleaning up:** absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution

**6.4 Reference to other sections:** if appropriate Sections 8 and 13 shall be referred to.

### Section 7 - Handling and Storage

**7.1 Precautions for safe handling:** Use good general housekeeping procedures. Wash hands after use.

**7.2 Conditions for safe storage, including any incompatibilities:** Keep container(s) tightly closed and properly labeled. Store in cool (65 – 105 °F), dry, well ventilated place away from heat, direct sunlight, strong oxidizers, bases and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination as CO<sub>2</sub> forms and pressure builds up.

**7.3 Specific end use(s):** These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

### Section 8 - Exposure Controls / Personal Protection

**8.1 Control parameters:**

Toluene-2,6-diisocyanate	91-08-7	ACGIH TLV	TWA: 0.001 ppm STEL: 0.005 ppm
Toluene-2,4-diisocyanate	584-84-9	OSHA PEL	CLV: 0.02 ppm 0.14 mg/m <sup>3</sup> TWA: 0.005 ppm 0.04 mg/m <sup>3</sup>

ACGIH TLV STEL: 0.02 ppm 0.15 mg/m<sup>3</sup>  
TWA: 0.001 ppm  
STEL: 0.005 ppm

## 8.2 Exposure controls:

**Respiratory Protection:** Respiratory protection is not normally required when using this product with adequate ventilation. Should a respirator be needed, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with organic vapor cartridges.

**Hand Protection:** Wear chemically resistant gloves such as butyl rubber, neoprene or PVC.

**Eye Protection:** Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment:** Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

## Section 9 - Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties:

**Appearance:** clear yellow viscous liquid

**Odor/Threshold:** sharp pungent odor

**pH:** N.A. (non-aqueous)

**Melting Point/Freezing Point:** N.A.

**Low/High Boiling Point:** N.A.

**Flash Point:** >270 °F

**Evaporation Rate:** Not available

**Flammability:** f.p. at or above 200 °F

**UEL/LEL:** Not available

**Vapor Pressure:** None (Polymeric Resin)

**Vapor Density (Air=1):** >1

**Specific Gravity (H<sub>2</sub>O=1, at 4 °C):** 1.04

**Water Solubility:** Insoluble

**Partition coefficient:** Not available

**Auto-ignition temperature:** Not available

**Decomposition temperature:** Not available

**Viscosity:** <5000 centipoise

**% Volatile:** Nil

## Section 10 - Stability and Reactivity

**10.1 Reactivity:** Reacts with water with formation of carbon dioxide. Risk of bursting. Reacts with alcohols, acids, alkalis, amines. Risk of exothermic reaction.

**10.2 Chemical stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.

**10.3 Possibility of hazardous reactions:** Risk of polymerization.

**10.4 Conditions to avoid:** Do not exceed 120 °F.

**10.5 Incompatible materials:** alcohols, acids, alkalis, amines, water

**10.6 Hazardous decomposition products:** Thermal oxidative decomposition can produce carbon oxides, hydrogen cyanide, nitrogen oxides, aromatic isocyanates, gasses/vapors, and traces of incompletely burned carbon compounds.

## Section 11- Toxicological Information

### 11.1 Information on toxicological effects:

**Skin Corrosion/Irritation:** no data

**Serious Eye Damage/Irritation:** no data

**Respiratory/Skin Sensitization:** no data

**Germ Cell Mutagenicity:** no data

**Carcinogenicity:** toluene diisocyanate has been classified by IARC as a Group 2B (Possibly carcinogenic to humans. NTP has listed it as a carcinogen.

**Reproductive Toxicity:** no data

**Specific Target Organ Toxicity – Single Exposure:** no data

**Specific Target Organ Toxicity – Repeated Exposure:** no data

**Aspiration Hazard:** no data

**Acute Toxicity:** no data

**Chronic Exposure:** no data

**Potential Health Effects – Miscellaneous:** no data

## Section 12 - Ecological Information

**12.1 Toxicity:** no data

**12.2 Persistence and Degradability:** no data

**12.3 Bioaccumulative Potential:** no data

**12.4 Mobility in Soil:** no data

**12.5 Results of PBT and vPvB assessment:** no data

**12.6 Other Adverse Effects:** no data

## Section 13 - Disposal Considerations

**13.1 Waste treatment methods:** Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse. Do not discharge to sewage waste stream.

## Section 14 - Transport Information

Not classified by DOT, IATA or IMDG

**14.1 UN number:** none

**14.2 UN proper shipping name:** none

**14.3 Transport hazard class(es):** not applicable

**14.4 Packing group:** not applicable

**14.5 Environmental hazards:** none known

**14.6 Special precautions for user:** none known

**14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** not applicable

## Section 15 - Regulatory Information

### 15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:

#### In the United States (EPA Regulations):

**CERCLA Hazardous Substance** (40 CFR 302.4) listed specific per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4); CWA, Sec. 307(a), CAA, Sec. 112

Chemical Name	CAS	RQ	Reportable Content
Toluene-2,6-diisocyanate	91-08-7	100 lb	<0.2%
Toluene-2,4-diisocyanate	584-84-9	100 lb	<1.0%

#### **SARA EHS (Extremely Hazardous Substance) (40 CFR 355):**

Chemical Name	CAS	RQ	Reportable Content
Toluene-2,6-diisocyanate	91-08-7	100 lb	<0.2%
Toluene-2,4-diisocyanate	584-84-9	100 lb	<1.0%

These products contain the following chemicals that are subject to release reporting requirements under **section 313 of SARA Title III.**

Chemical Name	CAS	RQ	Reportable Content
Toluene-2,6-diisocyanate	91-08-7	100 lb	<0.2%
Toluene-2,4-diisocyanate	584-84-9	100 lb	<1.0%

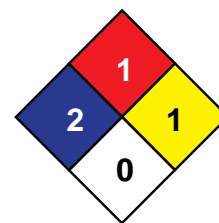
**TSCA Inventory Status (40 CFR710):** All components of this formulation are listed in the TSCA Inventory.

**California Proposition 65:** This product contains a chemical known to the state of California to cause cancer (diisononyl phthalate, CAS Reg. No. 28553-12-0)

**15.2 Chemical safety assessment:** No chemical safety assessment has been carried out for this substance/mixture by the supplier.

## 16 - Other Information

HMIS	
H	2
F	1
R	1



NFPA

**SDS Version:** 9

**Date Prepared:** March 9, 2017

**Glossary:** ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

**Disclaimer:** The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use. This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.



# Safety Data Sheet

SDS No. 1146B

## Section 1 - Identification

- 1.1 Product identifier:** Part B for: UreCoat®  
**1.2 General Use:** Flexible Polyurethane Coating  
**1.3 Manufacturer:** Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062  
Phone (610) 252-5800, FAX (610) 252-6200;  
SDS@Smooth-On.com  
**1.4 Emergency Contact:** Chem-Tel  
Domestic: 800-255-3924 International: 813-248-0585

## Section 2 - Hazards Identification

- 2.1 Classification of the substance or mixture**  
Acute aquatic hazard – Category 3, H402
- 2.2 GHS Label elements, including precautionary statements**  
**Hazard Pictogram(s):** none  
**Signal Word:** none
- Environmental H402 Harmful to aquatic life  
Hazards:
- General P101 If medical advice is needed, have product container or label at hand.  
Precautions:
- P102 Keep out of reach of children.  
P103 Read label before use.
- Disposal P501 Dispose of contents/container according to federal, state and local  
Precautions: laws.

**Hazards not otherwise classified (HNOC) or not covered by GHS - none**

## Section 3 - Composition / Information on Ingredients

### 3.1 Substances

The following ingredients are hazardous according to 2012 OSHA Regulation 29 CFR 1910.1200 criteria:

CAS	Component	Concentration
68479-98-1	Benzenediamine, ar, ar-diethyl-ar-methyl-	55% - 65%
127519-17-9	Benzenepropanoic acid, 3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxy-, C7-9-branched and linear alkyl esters	3% - 5%

## Section 4 - First Aid Measures

### 4.1 Description of first aid measures

**Inhalation:** Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.



**Eye Contact:** Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact:** In case of skin contact, wash thoroughly with soap and water.

**Ingestion:** Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

**4.2 Most important symptoms and effects, both acute and delayed:**

**4.3 After first aid, get appropriate in-plant, paramedic, or community medical support.**

### Section 5 - Fire-Fighting Measures

**5.1 Extinguishing Media:** Water Fog, Dry Chemical, and Carbon Dioxide Foam

**5.2 Special hazards arising from the substance or mixture:** None known.

**5.3 Advice for firefighters:** Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

### Section 6 - Accidental Release Measures

**6.1 Personal precautions, protective equipment and emergency procedures:** Immediately turn off or isolate any source of ignition. Only properly protected personnel should remain in the spill area. Avoid breathing vapor. Avoid contact with skin, eye or clothing. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Use explosion proof equipment. Avoid inhalation of dust and contact with skin and eyes. Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

**6.2 Environmental precautions:** Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers.

**6.3 Methods and material for containment and cleaning up:** Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely. Follow applicable OSHA regulations (29 CFR 1910.120)

**6.4 Reference to other sections:** if appropriate Sections 8 and 13 shall be referred to.

### Section 7 - Handling and Storage

**7.1 Precautions for safe handling:** Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices. Eating, drinking and smoking in work areas is prohibited. Remove contaminated clothing and protective equipment before entering eating areas. Eyewash stations and showers should be available in areas where this material is used and stored. Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

**7.2 Conditions for safe storage, including any incompatibilities:** Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

**7.3 Specific end use(s):** These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

## Section 8 - Exposure Controls / Personal Protection

**8.1 Control parameters:** none known

**8.2 Exposure controls:**

**Respiratory Protection:** Should a respirator be needed, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with organic vapor cartridges.

**Skin Protection:** Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, and dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over-boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

**Eye Protection:** Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment:** Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

## Section 9 - Physical and Chemical Properties

**9.1 Information on basic physical and chemical properties:**

**Appearance :** clear sl. yellow liquid

**Odor/Threshold:** Mild to sweet odor

**pH:** N.A. (non-aqueous)

**Melting Point/Freezing Point:** N.A.

**Low/High Boiling Point:** N.A.

**Flash Point:** >300 °F

**Evaporation Rate:** Not available

**Flammability:** f.p. at or above 200 °F

**UEL/LEL:** Not available

**Vapor Pressure:** None (Polymeric Resin)

**Vapor Density (Air=1):** >1

**Specific Gravity (H<sub>2</sub>O=1, at 4 °C):** 1.05

**Water Solubility:** negligible

**Partition coefficient:** Not available

**Auto-ignition temperature:** Not available

**Decomposition temperature:** Not available

**Viscosity:** 100-300 centipoise

**% Volatile:** Nil

## Section 10 - Stability and Reactivity

**10.1 Reactivity:** No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

**10.2 Chemical stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.

**10.3 Possibility of hazardous reactions:** Hazardous polymerization cannot occur.

**10.4 Conditions to avoid:** none known

**10.5 Incompatible materials:** strong acids and bases

**10.6 Hazardous decomposition products:** Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

## Section 11- Toxicological Information

### 11.1 Information on toxicological effects:

**Skin Corrosion/Irritation:** no data

**Serious Eye Damage/Irritation:** no data

**Respiratory/Skin Sensitization:** no data

**Germ Cell Mutagenicity:** no data

**Carcinogenicity:** No component of this product at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC, ACGIH, NTP or OSHA.

**Reproductive Toxicity:** no data

**Specific Target Organ Toxicity – Single Exposure:** no data

**Specific Target Organ Toxicity – Repeated Exposure:** no data

**Aspiration Hazard:** no data

**Acute Toxicity:** no data

**Chronic Exposure:** no data

**Potential Health Effects – Miscellaneous:** no data

## Section 12 - Ecological Information

**12.1 Toxicity:** no data

**12.2 Persistence and Degradability:** no data

**12.3 Bioaccumulative Potential:** no data

**12.4 Mobility in Soil:** no data

**12.5 Results of PBT and vPvB assessment:** no data

**12.6 Other Adverse Effects:** no data

## Section 13 - Disposal Considerations

**13.1 Waste treatment methods:** Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws. Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse. Do not discharge to sewage waste stream.

## Section 14 - Transport Information

**DOT**  
Not Regulated

**IATA**  
Not Regulated

**IMDG**  
Not Regulated

## Section 15 - Regulatory Information

**15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:**

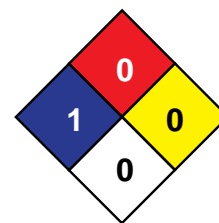
**In the United States (EPA Regulations):**

**TSCA Inventory Status (40 CFR710):** All components of this formulation are listed in the TSCA Inventory.

**California Proposition 65:** This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

## 16 - Other Information

HMIS	
H	1
F	0
R	0



NFPA

**SDS Version:** 2

**Date Prepared:** October 1, 2015

**Glossary:** ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

**Disclaimer:** The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.