

Silc Pig® Pigments

For Tin & Platinum Silicone Rubbers



www.smooth-on.com

PRODUCT OVERVIEW

Silc Pig® Silicone Pigments are used for coloring tin-cure silicone rubber compounds such as **Mold Max®** translucent 'T' Series products and platinum-cure silicones such as **Dragon Skin®** and **Ecoflex®** rubbers. **Silc Pig®** also works well with Smooth-On's skin effects systems such as **Psycho Paint®** and **Skin Tite®**.

Custom colors are possible by blending different **Silc Pig®** colors. Attaining just the right color for your application may require trial and error testing. Small scale testing is recommended before using substantial amounts of material for any project.

Silc Pig® pigments are concentrated, so a little goes a long way when coloring Smooth-On silicone products.

Recommended loading range is .001% to 3% of total silicone system weight. Do not overload silicone rubber with **Silc Pig®** or cure inhibition may occur.

Pre-mix **Silc Pig®** pigment in container thoroughly before dispensing as settling may have occurred.

Add **Silc Pig®** colorant to the Part A side of the silicone rubber system and mix well before adding Part B.

Silc Pig® Color Reference Chart

NOTE-All Values Are Approximate

WHITE Pantone White C	BLACK Pantone Black C	YELLOW Pantone 107C	BROWN Pantone 4625C

FLESH TONE Pantone 488C	GREEN Pantone 3292	RED Pantone Red C	BLUE Pantone 2757C	BLOOD Pantone 7421C

PROCESSING RECOMMENDATIONS

For directions on using Dragon Skin® or other Smooth-On silicone rubbers, consult the technical bulletin for that product available at www.smooth-on.com

IMPORTANT - The Pantone Color Matching System is most commonly used in the printing industry to communicate color. As it relates to Smooth-On color tints and pigments, the represented color is an approximation and people's interpretation of these colors may vary. The user will determine suitability of a color or combination of colors for the rubber, resin, foam or other product used specifically for their application. Due to the variability in products that are being colored, application, color concentration and other factors, Smooth-On makes no warranty with regards to color and outcome with any product.



Call Us Anytime With Questions About Your Application.

Toll-free: (800) 381-1733

Fax: (610) 252-6200

The new www.smooth-on.com is loaded with information about moldmaking, casting and more.